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## Advanced Research Lab / Master Thesis

## Exploring Sm-Co-B phase diagram to facilitate the magnet development

SmCo₄B exhibits the highest anisotropy, ≈90 T at 300K, field among RE-TM compounds which delivers

an ultrahigh coercivity of 4.4 T [1]. However, they exhibit a low  $\mu_0 M_r$  of 0.3T which limits their maximum energy product as well as their performance. This project aims to overcome the low magnetization of SmCo<sub>4</sub>B-based compounds while preserving their large  $\mu_0 H_c$ . For this purpose:

In Step 1, SmCo<sub>4</sub>B ingots will be prepared by arc melting followed by melt spinning to refine the grain size. The grain size refinement parameters (wheel speed, nozzle size, annealing temperature) will be optimized to achieve the highest  $\mu_0 M_r$  and  $\mu_0 H_c$ . (ARL)

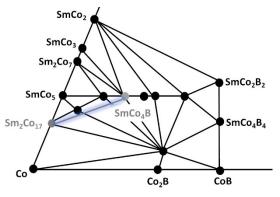


Fig. 1 Highlighted line will be investigated in phase diagram of Sm-Co-B at 700°C [2].

In Step 2, the composition belonging to the highlighted

regions will be prepared with the method optimized in Step 1. This region is expected to deliver a mixture of Sm<sub>2</sub>Co<sub>17</sub> and SmCo<sub>4</sub>B. By optimizing the melt spinning and annealing condition, it will aim to obtain a core-shell structure where the Sm<sub>2</sub>Co<sub>17</sub> core will provide large M<sub>s</sub> ( $\mu_0M_s$  =1.25 T,  $\mu_0H_a$  =8.5 T) and SmCo<sub>4</sub>B shell will provide large H<sub>c</sub> ( $\mu_0M_s$  =0.4 T,  $\mu_0H_a$  = 90T). (ARL)

In Step 3, the ribbons that show superior magnetic properties will be used to develop an isotropic and anisotropic magnet. For this purpose, hot compaction, hot deformation, and liquid sintering procedures will be preferred. (Master thesis)

As a result, we will aim to produce a cost-effective version of SmCo<sub>5</sub>-type magnets for sustainable magnet industry [3,4].

[1] X. Jiang et al., J. Alloys Compd. 617 (2014) 479-484.

- [2] Y. Chen et al., J. Alloys Compd. 305 (2000) 216-218.
- [3] M. Gjoka et al., Materials, 17 (2024) 808.
- [4] X. Chi et al. J. Alloys Compd. 942 (2023) 169107.

Expertise to be gained:

- Learning about the magnetic materials for aerospace and satellite communication applications and scientific literature search
- ➢ Powder sample preparation → arc melting, induction melting and melt spinning
- ➤ Structural analysis → X-ray powder diffraction
- ➢ Microstructure analysis → Scanning electron microscopy (SEM)
- ➤ Magnetic characterization → PPMS magnetometer

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